



# 100% PURE NATURAL SPRING WATER

## Marble Hill Spring Water Information Memorandum

### About Us

Marble Hill Spring Water is located in the heart of the Adelaide Hills lush produce growing area behind Norton Summit – 30 minutes from the Adelaide CBD.

The land was highly regarded for producing some of South Australia's lushest fruit orchards; in particular Cherries. It wasn't until 1986 that Marble Hill began to package the water from the free flowing spring, despite the idea from the wider community that packaging water at that time was considered ridiculous. Knowing how good the water was and the reputation it had from the locals they persisted and are now one of South Australia's largest producers of bulk packed spring water. Having won an award for one of Australia's quality top ten spring waters is testimony to that.

### Brief History

The spring was discovered early in the 1900's by woodcutters. So good was the taste that it was sought after by locals and was considered by many to have medicinal qualities. It wasn't until much later when the Sorrenti family started to make the water available on the wider market that this reputation grew with many Naturopathic and Health Food outlets stocking only Marble Hill Spring Water. This alone gives testimony to the quality of water that is produced from the natural spring. Almost 30 years on this reputation remains the same today.

### Facts About

South Australian family owned and operated company.

Packed from the source at Marble Hill and is 100% Chemical-Free & Ozone-Free. HACCP compliant (a world-wide standard and system for food safety and food management).

Certified Member of ABWI – Australasian Bottled Water Institute Inc.

Marble Hill Spring Water is tested at regular intervals to ensure your quality satisfaction is guaranteed.



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## Product - 10 Litre Cask

Marble Hill Spring Water are South Australia's (if not Australia's) 10 litre bag in box specialists. 100% Recyclable, the 10 litre cask offers the consumer ease of use to any domestic scenario, whether at home or away.

Bulk water is also the most economical purchase of all the water on the market today averaging out to as little as .35 cents per litre. And when you're finished the cask breaks down to one tenth its size and is completely recyclable which is great for the environment.

## Analysis

Typical Analysis mg/litre

Potassium 2.9

pH 7.0

Sodium Solids 43

Calcium 35

Bicarbonate 260

Magnesium 34

Chloride 64

Iron 0.005

## Production

Marble Hill Spring Water is produced using the very latest packaging and filtering technology to ensure our product is 100% safe and remains completely natural.



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## Production cont...

No Ozone (or anything else) is added to the water. The spring water passes through a 3 stage filtering system down to 0.5 microns and a 4 stage UV sterilization system to ensure the water remains fresh well past it's recommended shelf life. All our lines, pumps and filling machines are 100% food grade and maintained for cleanliness on a daily basis.

Marble Hill meets the stringent HACCP guidelines for consumer safety and quality production & packaging standards and conforms to the International Standard of the World Health Organisation.

## Contact Us

For information on Marble Hill Spring Water or to contact us direct with your query please use one of the formats listed below

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**Phone:** (08) 8390 1837

**International:** +6183901837

**Email:** [contact@marblehillspringwater.com.au](mailto:contact@marblehillspringwater.com.au)

**Surface Mail:** Marble Hill Spring Water, 50 Raymonds Road, Marble Hill, 5137



Marble Hill is Bisphenol A & Phthalates free



100% pure & natural. No ozone or any other additives. Filtered to 1 micron and UV light sterilized



Marble Hill meets the stringent HACCP guidelines for consumer safety and quality production & packaging standards